The Integer Ray Projection Method in Column Generations Models for Arc-Routing and Cutting-Stock

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Set-Covering LPs: Cutting-Stock and Arc Routing

- 2 The Ray Approach: General Description
- **3** Ray SubProblem easier than Column Generation Subproblem?
- **4** Experiments and Conclusions

Set-Covering LPs: Cutting-Stock and Arc Routing Problem Definitons Linear Program Modelling

2 The Ray Approach: General Description

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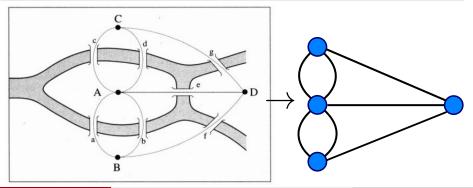
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Introducing the Arc-Routing Problem

The Seven Bridges of Königsberg

This famous problem of Euler prefigured the idea of Arc-Routing

• find a walk through the city that would cross each bridge once and only once



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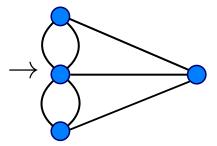
cross each bridge once and only once =

service each edge once but:

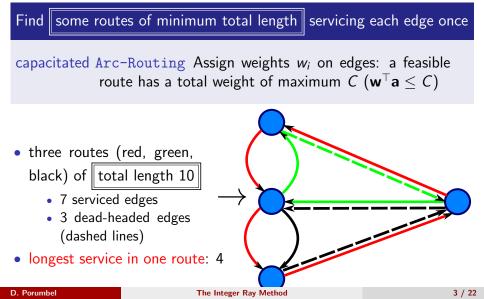
never traverse it without service

or

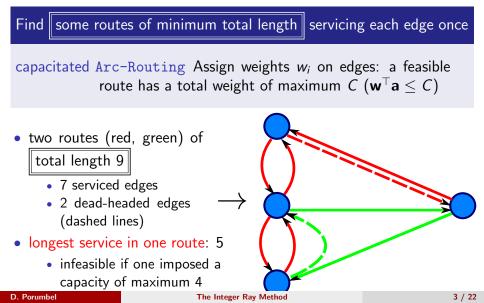
no "dead-heading"



Formal Arc-Routing Definition



Formal Arc-Routing Definition



Applications 1

City Maintenance

Garbage Collection Garbage bins are placed on roads Street Cleaning Costs of thousands of euros for major cities Street Watering Capacity restrictions are very relevant

Ressources reported in in a study [(2002) Valencia]*

- An annual budget of > 100.000.000 euros
- \bullet > 1000 workers
- > 100 trucks

^{*[}E. Benavent, Exact methods for Arc Routing Problems, Euro/Informs Congress, Rome, 2013]

Applications 2

rail link maintenance an important part in the budget of rail companies, major security interest

snow plowing Ressources reported in a [1987-1988 Indiana] study [†]:

- budget: \$15.000.000
- 1000 vehicles
- 1140000 miles of roads and highways

meter reading savings of \$874.000 reported in a paper [Wunderlich, Collette,

Levy & Bodin: Scheduling Meter Readers for Southern. California Gas Company, 1992]

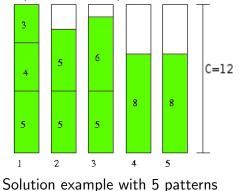
cattle feeding reported in [Dror Moshe, Livestock Feed Distribution and Arc Traversal Problems, 2000]

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Cutting-Stock: Introduction

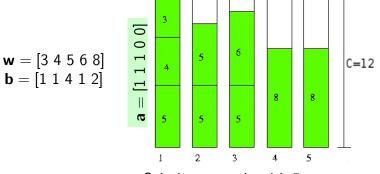
- A fundamental problem in optimization
- Given number of (metal, paper) rolls of fixed length C
- We have *n* clients that each requires b_i items of length w_i

Goal: Minimize the number of rolls to produce all required items



Cutting-Stock: Practical Interest

- Huge number of applications in the field of cutting and packing
- Capacitated Arc Routing can be seen as a form of Cutting-Stock if all routes have a cost of $c_a = 1$ and the patterns indicate serviced edges



Solution example with 5 patterns

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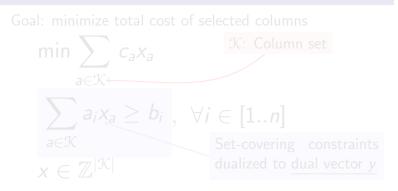
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Column Generation Model: the Primal

Defining columns/configurations (or routes or patterns):

Cutting-Stock
 a_i : item i is cut a_i times
 c_a : cost of the pattern a (> 1
in Elastic Cut-Stock)Capacitated Arc Routing
 a_i : edge i is serviced a_i times
 c_a : total distance traversed by
route a

Common Capacity constraint: $\mathbf{w}^{\top}\mathbf{a} \leq C$, $\forall \mathbf{a} \in \mathcal{K}$



Column Generation Model: the Primal

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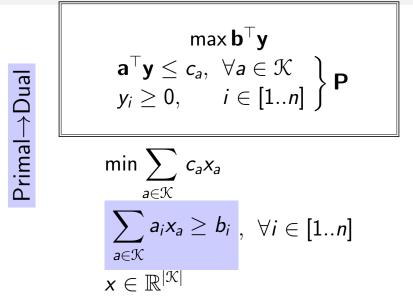
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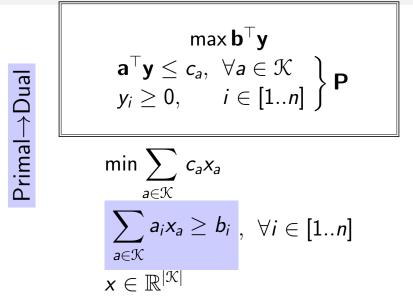
Goal: minimize total cost of selected columns

$$\begin{array}{ll} \min \sum_{a \in \mathcal{K}} c_a x_a & \mathcal{K}: \text{ Column set} \\ \\ \sum_{a \in \mathcal{K}} a_i x_a \geq b_i &, \forall i \in [1..n] \\ \\ x \in \mathbb{Z}^{|\mathcal{K}|} & \text{Set-covering constraints} \\ \\ \end{array}$$

Set-Covering and Column Generation: the Dual



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The Dual Polytope ${\boldsymbol{\mathsf{P}}}$

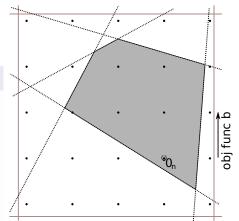
Main dual constraints:

• $\mathbf{a}^{\top} \mathbf{y} \leq c_a, a \in \mathcal{K}$ Initial constraints: • $y_i \in [l_i, u_i] \forall i \in [1..n]$

Column generation:

constraints (primal columns) generated one by one via the pricing problem

 pricing input: an (infeasible) dual solution that can be anywhere in the dual space



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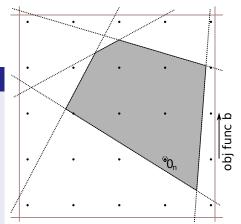
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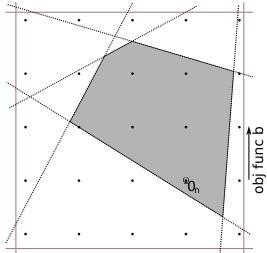
Optimizing Polytope P

$$\max_{\mathbf{y}\in\mathbf{P}}\mathbf{b}^{\!\top}\mathbf{y},$$

where **P** has prohibitively many constraints.

Constraints generated one by one (refine an "outer approximation" polytope):

- Branch-and-Cut,
 P is the primal
- Column Generation, P is the dual



Ray Projection in \mathbf{P}

 $\mathsf{Init}\;\mathsf{first}\;\mathsf{ray}:\;\mathbf{r}\leftarrow\mathbf{b}$

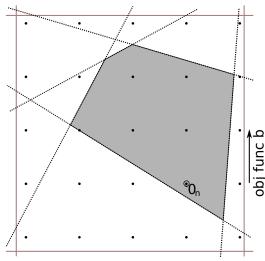
- fastest obj. improvement
- integer rays only

Intersection/Ray Subproblem

find the intersection point between ray $0_n \rightarrow r$ and P:

- lb= t · r (contact point
- a "first hit" facet

the generated facets form an "outer polytope": its optimum is ub



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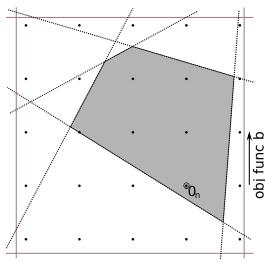
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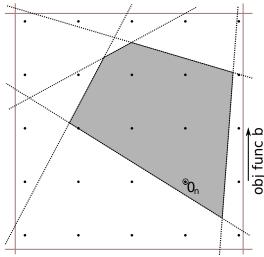
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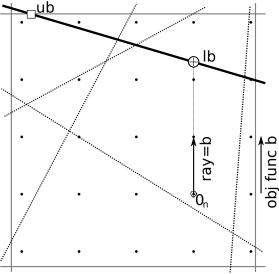
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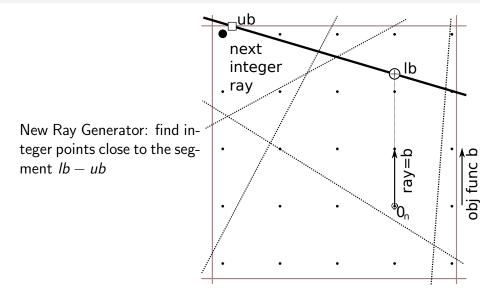


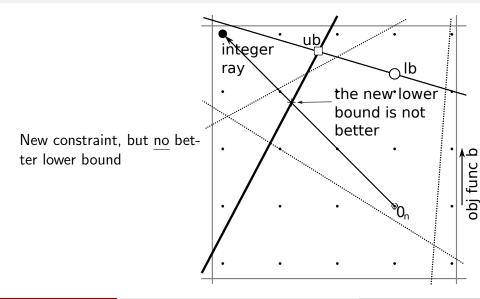
One Intersection Subproblem

• one lower and one upper bound: *lb*, *ub*

Next integer ray need to be generated: search rays somewhere "in-between" *Ib* and *ub*

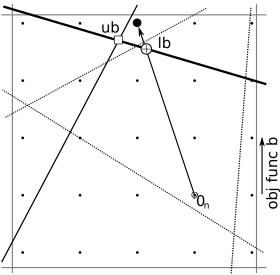


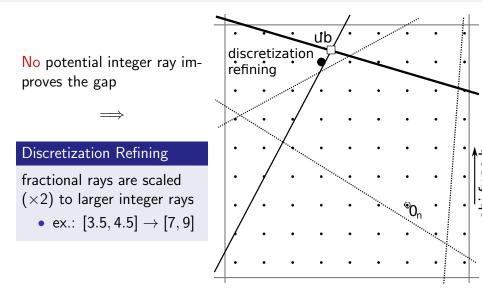




New ray: new lower bound, but no new upper bound.

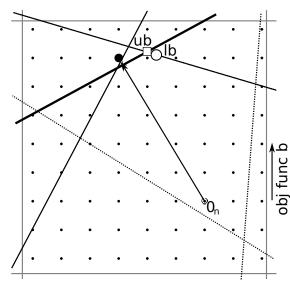
- The infeasible *ub* is not cut by the new constraint
- No better rays available nearby *lb*, *ub*

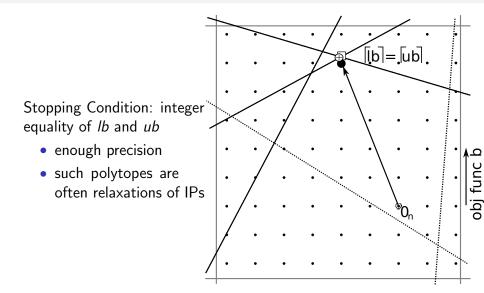




Rays with larger integers:

- more precision, new constraint discovered
- more calculations in the subproblem





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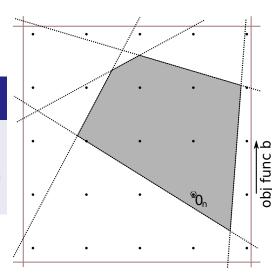
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Solving the Intersection Subproblem: Intuition

Intersection Subproblem between ray $0_n \rightarrow r$ and P

For $\mathbf{r} \in \mathbb{Z}^n$, find maximum tsuch that $t\mathbf{r} \in \mathbf{P}$

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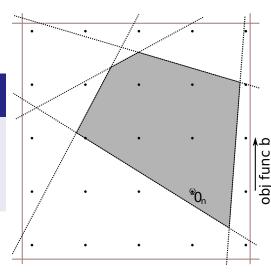


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The Intersection SubProblem Formalized

The maximum t such that $\mathbf{a}^{\top}(t\mathbf{r}) \leq c_a \forall \mathbf{a} \in \mathcal{K}$ "first hit" constraint $\mathbf{a}^{\top} \cdot (t\mathbf{r}) = c_a$ "Loose" constraint $\mathbf{a}^{\top} \cdot (t\mathbf{r}) < c_a$

Maximum t is associated to a first-hit constraint

$$t = \min \frac{c_a}{\mathbf{a}^\top \mathbf{r}}$$

The Column Generation sub-problem is different: minimize $c_a - \mathbf{a}^\top \mathbf{y}$, where \mathbf{y} a dual-solution that is non-integer (or uncontrollable).

Column Generation and Intersection Subproblems

Column Gen (Separation) Subproblem: min $c_a - \mathbf{a}^\top \mathbf{y}$, over all valid configurations $\mathbf{a} \in \mathcal{K}$ if $c_a = 1 \rightarrow$ this is equivalent to max $\mathbf{a}^\top \mathbf{y}$ Ray (Intersection) Subproblem minimize cost/profit ratio $\frac{c_a}{\mathbf{a}^\top \mathbf{r}}$ over all valid configurations $\mathbf{a} \in \mathcal{K}$ if $c_a = 1 \rightarrow$ this is equivalent to max $\mathbf{a}^\top \mathbf{r}$

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Basic knapsack Example: C = 10, $\mathbf{w} = [5 \ 4 \ 3 \ 2]$, all profits are 1

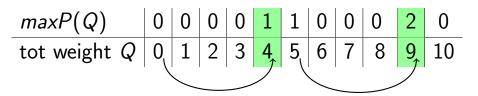
- $w_1 = 5$ brings a profit 1
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$\begin{array}{c|c} minW(p) & 0 & \infty & \infty \\ \hline tot profit p & 0 & 1 & 2 & 3 \end{array}$

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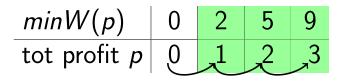
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Weight-Indexed DP in Column Generation

Recall goal: max $\mathbf{a}^{\top}\mathbf{y}$ over all $\mathbf{a} \in \mathcal{K}$

Cutting-Stock and Knapsack-like sub-problems

- calc. maximum profit maxP(Q) for all feasible total weights Q
- a state for each Q = ∑ a_iw_i with a ∈ K classical knapsack : Q = ∑ a_iw_i ∈ [1..C], pattern cost 1 elastic knapsack : ∑ a_iw_i can slightly exceed C
 - cost $c_a \leftarrow$ penalty for any capacity excess

Route subproblems in Arc-Routing

for each value $Q = \sum a_i w_i$: minCost(v, Q) defines the min red. cost of reaching vertex v with quantity Q

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Profit-Indexed States for Intersection prob.

Recall goal: minimize cost/profit ratio

$$\frac{c_a}{\mathbf{r}^\top \mathbf{a}}$$

over all
$$\mathbf{a} \in \mathcal{K}$$

We reverse the role of profits and weights

- integer rays \rightarrow integer profits $\mathbf{r} = [r_1 \ r_2 \dots r_n]$
- states defined by profit values $p = \sum r_i a_i$
- minW(p): minimum required weight to yield profit p

 c_p the minimum required cost to yield profit p is often determined from minW(p)

return
$$t = \min_{p} \frac{c_{p}}{p}$$

Knapsack Subproblems in Cutting-Stock: Elastic Versions

Elastic Versions: (base) capacity C can be (slightly) exceeded

$$ext{configuration cost } c_{a} = \left\{egin{array}{cc} 1 & \textit{weight} \leq C \ fig(rac{weight}{C}ig) & \textit{weight} > C \end{array}
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Dynamic Programming:

Profit-Indexed: OK

• the same profit-indexed scheme as for Pure Knapsack

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- Weight-indexed: TIME-CONSUMING if C >> n

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Experiments: Scaled and Non-Scaled Instances

Scaled large capacity Cutting-Stock and Arc-Routing:

• $C^* = C \times 1000$, $w_i^* = w_i \times 1000 - i Mod 10$

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Inst	Ray Method	Column Gen With Pricing=			
Class Name	lters/Time	Minknap	Cplex	Class Dyn Prog	
vb10*-scaled	21 0.05	—	_	tm. out	
$\stackrel{f_1}{(\times)}$ m01 [*] -scaled Hard [*] -scaled	272 1.1	—		tm. out	
$\stackrel{\times}{\smile}$ Hard * -scaled	578 16.2^{-1}	—		tm. out	
vb10	21 0.04	—		20 / 18.7	
×. m01	277 0.8	_		199 / 3.7	
Hard	568 19.3 ⁻¹	—		tm. out	

Arc Routing Inst.				Ray Me	IP	
Name	n	$\ V\ $	iters	/time	final value	optimum
gdb1* -scale	d 22	12	133	2.5	284	316
kshs1* -scal	ed 15	8	103	6.6	13553	14661
val1c* -scal	ed 39	24	204	152	225	319
gdb1	22	12	125	1.7	284	316
kshs1	15	8	103	2.7	13553	14661
val1c	39	24	193	205	225	319

Conclusions: Advantages of the Ray Method

- The computing effort stays in the same order of magnitude for scaled and unscaled instances
 - solved Cutting-Stock and Arc-Routing instances with weight magnitudes 1000 times larger than usual
- Lower bounds are provided before completely converging:
 - this is not a built-in feature in Column Gen.
- The rays (subproblem profits) can be controlled
- $\mathbf{r} \in \mathbb{Z}^n \to$ profit-indexed Dynamic Programming can work even if weight-indexed Dynamic Programming fails in Col. Gen.

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